

Inspection Certificate

Abnahmeprüfungszeugnis DIN EN 10204.3.1

Certificat De reception

Certificado di collaudo

Keuringsrapport



Batch Number		Product Name	Spotcheck SKL-SP2 Red Penetrant Aerosol
Date of Manufacture		B.B.E.	

Specification: Specification

We hereby certify that when tested at the time of manufacture, the above material:

1. Meets the requirements of and has been tested for sulfur and halogens according to:

a) ASME Boiler and Pressure Vessel Code, 2019 Edition, Section V, Non-destructive Examination.

b) Anion analysis by ASTM D129 decomposition followed by Ion Chromatography method Annex A4.

c) ASTM E-165/E-165M-18, Paragraph 7.1.

d) MIL-STD-2132E, March 29, 2016, Paragraph 6.1.3.

2. Meets the requirements of EN ISO 3452-1, EN ISO 3452-2 (Sensitivity level 2), AMS 2644H and ASTM E 1417/E 1417M-21 Paragraph 5.1& 6.5.1.

3. We further certify that the material does not contain mercury as a basic element and no mercury bearing equipment was used in its manufacture.

Specification

Specification: Ion Testing Results

Test results obtained were as follows:

Test	Section	Limit	Result
Sulphur Content			40 ppm
Halogen Content			56 ppm

Specification: AMS 2644H Penetrant Results

Test	Section	Limit	Result
Viscosity	3.3.4		3.78mm ² /s (cSt)
Penetrant Removal	3.3.8.6		Passed
Water Content (SMT 18)	3.3.8.7		0.02%

Specification: EN ISO 3452-2

When tested at the time of manufacture the following results were obtained. The information is derived from our quality checks. It does not relieve the purchaser from examining the product upon delivery and gives no assurance of the product for any particular purpose.

Test	Section	Limit	Result
Appearance	6.1	Equal to standard	Passed
Sensitivity for ISO 3452-2 (SMT 58)	6.2	Level 2	Passed
Density (SMT 50)	6.3	0.806 - 0.890 g/cm ³	0.853 g/cm ³
Corrosive Properties	6.11	No Corrosion on Magnesium Alloy	Passed
Water Content for EN ISO 3452-2	6.20	<5% (Water Wash Pen Only)	0.02%
Halogen Content	6.12	<200ppm	56 ppm
Sulphur Content	6.12	<200ppm	40 ppm
Flashpoint (SMT 14)	6.5	93°C Min for Bulk	105.5°C
Viscosity	6.4 in EN ISO 3452-2	3.40 – 4.14 mm ² /s @ 38°C	3.78mm ² /s (cSt)

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